

Test Report

Report No. SCL01I069021001

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Applicant BAGCO ASIA LIMITED

SUITE 1902, TAMSON PLAZA, 161 WAI YIP STREET, KWUN TONG, HK **Address**

The following sample(s) and sample information was/were submitted and identified by/on the behalf of the client

Sample Name Non-Woven Cooler Bag, Polyester Cooler Bag

Material The aluminum foil Sample Received Date Aug. 5, 2016

Testing Period Aug. 5, 2016 to Aug. 16, 2016

Test Requested As specified by client, to determine the Overall migration and Specific migration of

heavy metals in the submitted sample.

Test Method Please refer to the following page(s).

Test Result(s) Please refer to the following page(s).

Reviewed by

Date

Aug. 16, 2016

No. T171621006

Hongwei Industrial Zone, Bao'an 70 District, Shenzhen, Guangdong, China

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proved by

entre Testing International Group Co., Ltd.

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Test Method

Test Item(s)	Test Method
Overall migration	With reference to EN 1186-1:2002 Materials and articles in contact with
	foodstuffs-Plastics-Part 1: Guide to the selection of conditions and test
	methods for overall migration;
	EN 1186-3:2002 Materials and articles in contact with foodstuffs-
	Plastics-Part 3: Test methods for overall migration into aqueous food
	simulants by total immersion.
	EN 1186-14:2002 Materials and articles in contact with foodstuffs-
	Plastics-Part 14: Test methods for 'substitute tests' for overall migration
	from plastics intended to come into contact with fatty foodstuffs using test
	media iso-octane and 95 % ethanol.
Specific migration of	The sample was analyzed by Inductively Coupled Plasma - Mass
heavy metals	Spectroscopy (ICP-MS) after solvent extraction.

Test Result(s)

1. Overall migration

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Food Simulant(s)	Test Condition	Test Result	MDL	Reference Limit [#]	Unit	
3% (W/V)Acetic Acid	70°C 21 ₅	ND	2.0	10		
Aqueous Solution	70°C, 2h	N.D.	3.0	10	mg/dm ²	
10% (V/V)Ethanol	70°C 21 ₅	N.D.	2.0	10		
Aqueous Solution	70°C, 2h	N.D.	3.0	10	mg/dm ²	
95% (V/V)Ethanol						
Aqueous Solution	€0°C 21-	60°C 2h	ND	2.0	10	
(Rectified Olive Oil	60°C, 2h	N.D.	3.0	10	mg/dm ²	
Substitute)	(6/2)			(8)	·)	
Iso-octane (Rectified	40℃, 0.5h	ND	2.0	10	ma/dm²	
Olive Oil Substitute)		N.D.	3.0	10	mg/dm ²	

Remark:

- 1. MDL = Method Detection Limit
- 2. N.D. = Not Detected (\leq MDL)
- 3. $^{\circ}$ C = Degree Celsius
- 4. h = hour(s)
- 5. mg/dm² = milligram per square decimeter
- 6. # =Reference limit was cited from Commission Regulation (EU) No 10/2011 on plastic materials and articles intended to come into contact with food.











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Test Result(s)

2. Specific migration of heavy metals

(1) Food Simulant: 3% (W/V)Acetic Acid Aqueous Solution; Test Condition: 70°C, 24h

Test Item(s)	Test Result	MDL	Reference Limit#	Unit
Barium(Ba)	N.D.	0.1	1	mg/kg
Cobalt(Co)	N.D.	0.01	0.05	mg/kg
Copper(Cu)	N.D.	101	5	mg/kg
Iron(Fe)	N.D.	1	48	mg/kg
Lithium(Li)	N.D.	0.1	0.6	mg/kg
Manganese(Mn)	N.D.	0.1	0.6	mg/kg
Zinc(Zn)	N.D.	1	25	mg/kg

(2) Food Simulant: 10% (V/V) Ethanol Aqueous Solution; Test Condition: 70°C, 24h

Test Item(s)	Test Result	MDL	Reference Limit [#]	Unit
Barium(Ba)	N.D.	0.1	1	mg/kg
Cobalt(Co)	N.D.	0.01	0.05	mg/kg
Copper(Cu)	N.D.	(61)	5	mg/kg
Iron(Fe)	N.D.		48	mg/kg
Lithium(Li)	N.D.	0.1	0.6	mg/kg
Manganese(Mn)	N.D.	0.1	0.6	mg/kg
Zinc(Zn)	N.D.	1	25	mg/kg

(3) Food Simulant: 95% (V/V) Ethanol Aqueous Solution; Test Condition: 60° C, 24h

Test Item(s)	Test Result	MDL	Reference Limit#	Unit
Barium(Ba)	N.D.	0.1	1	mg/kg
Cobalt(Co)	N.D.	0.01	0.05	mg/kg
Copper(Cu)	N.D.	1	5	mg/kg
Iron(Fe)	N.D.	1	48	mg/kg
Lithium(Li)	N.D.	0.1	0.6	mg/kg
Manganese(Mn)	N.D.	0.1	0.6	mg/kg
Zinc(Zn)	N.D.	1	25	mg/kg



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Test Result(s)

2 Specific migration of heavy metals

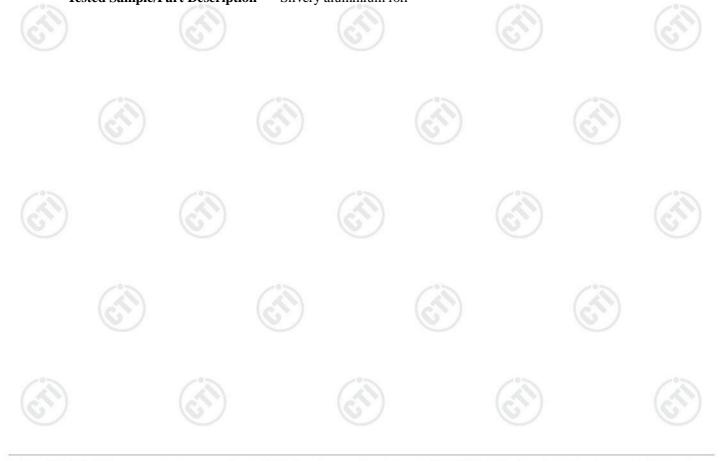
(4) Food Simulant: Iso-octane; Test Condition: 40° C, 6h

Test Item(s)	Test Result	MDL	Reference Limit#	Unit
Barium(Ba)	N.D.	0.1	1	mg/kg
Cobalt(Co)	N.D.	0.01	0.05	mg/kg
Copper(Cu)	N.D.	-01	5	mg/kg
Iron(Fe)	N.D.	(1)	48	mg/kg
Lithium(Li)	N.D.	0.1	0.6	mg/kg
Manganese(Mn)	N.D.	0.1	0.6	mg/kg
Zinc(Zn)	N.D.	1	25	mg/kg

Remark:

- 1. MDL = Method Detection Limit
- 2. N.D. = Not Detected (\leq MDL)
- 3. $^{\circ}$ C = Degree Celsius
- 4. h = hour(s)
- 5. mg/kg = ppm = parts per million
- 6. # = Reference limit was cited from Commission Regulation (EU) No 10/2011 on plastic materials and articles intended to come into contact with food.

Tested Sample/Part Description Silvery aluminium foil





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Photo(s) of the sample(s)



*** End of report ***

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